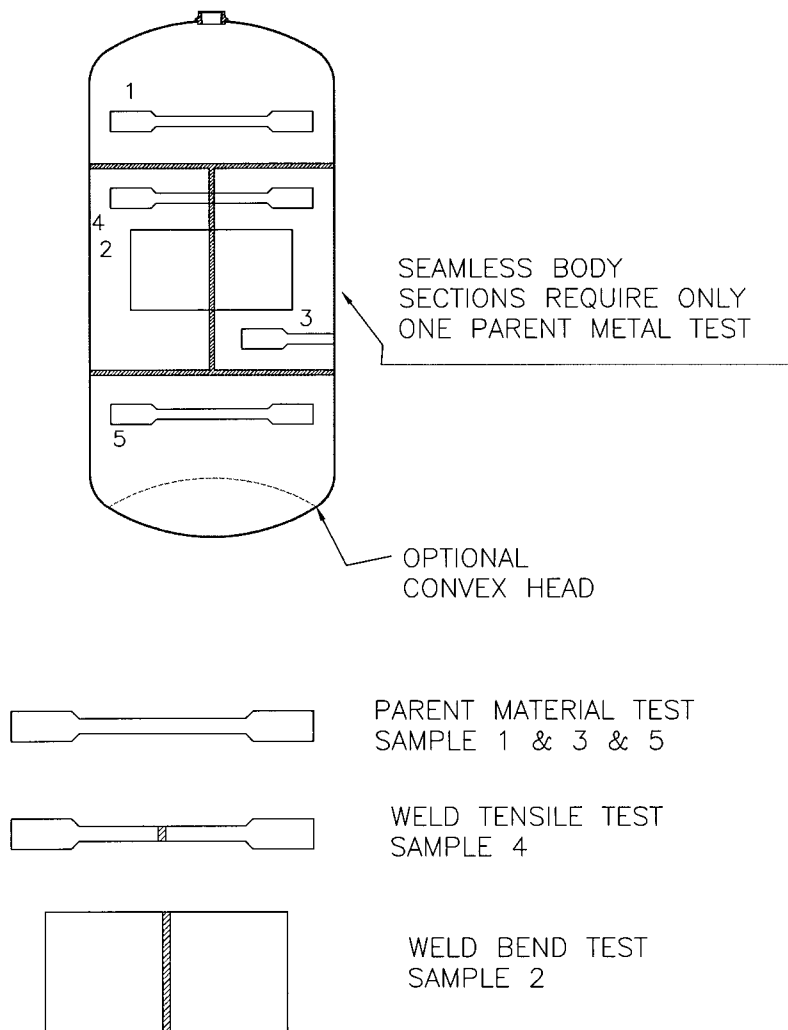


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Maximum permissible load mass _____ kg	Maximum permissible gross mass (MPGM) _____ kg
Working pressure at 15 °C: _____ bar gauge	Unladen (tare) mass _____ kg
	[71 FR 33892, June 12, 2006, as amended at 73 FR 4719, Jan. 28, 2008]

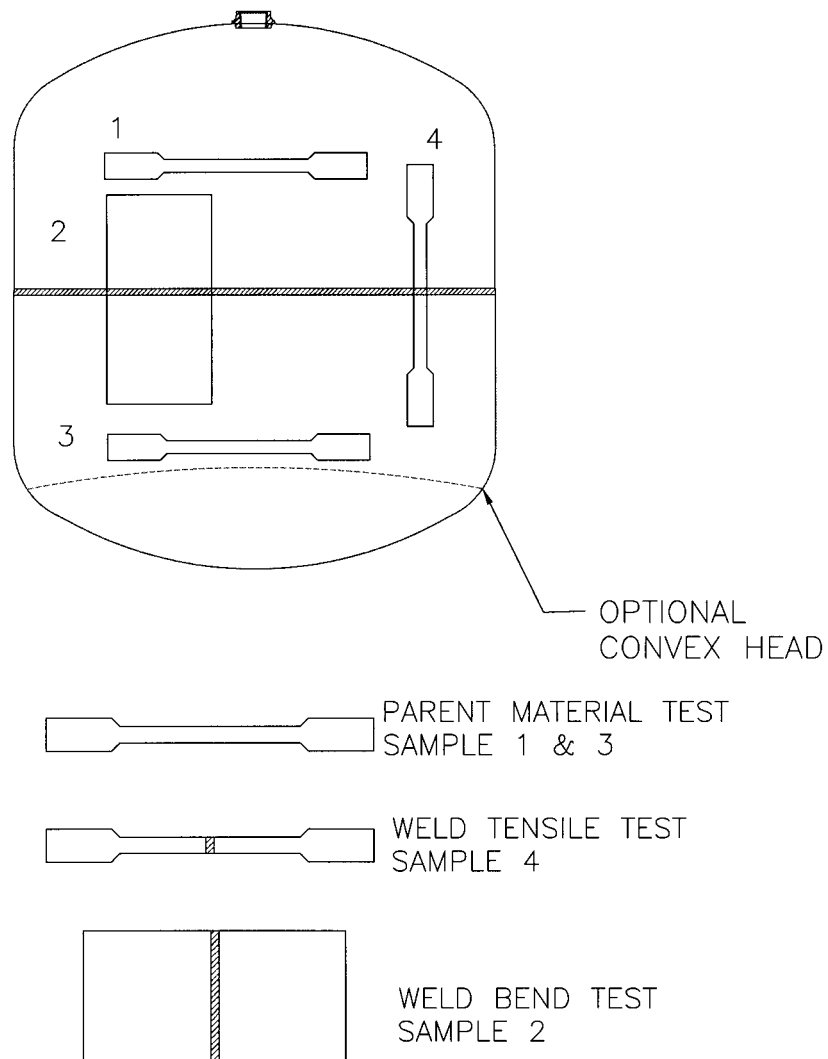
APPENDIX A TO SUBPART C OF PART 178—ILLUSTRATIONS: CYLINDER TENSILE
SAMPLE

The following figures illustrate the recommended locations for test specimens taken from welded cylinders:



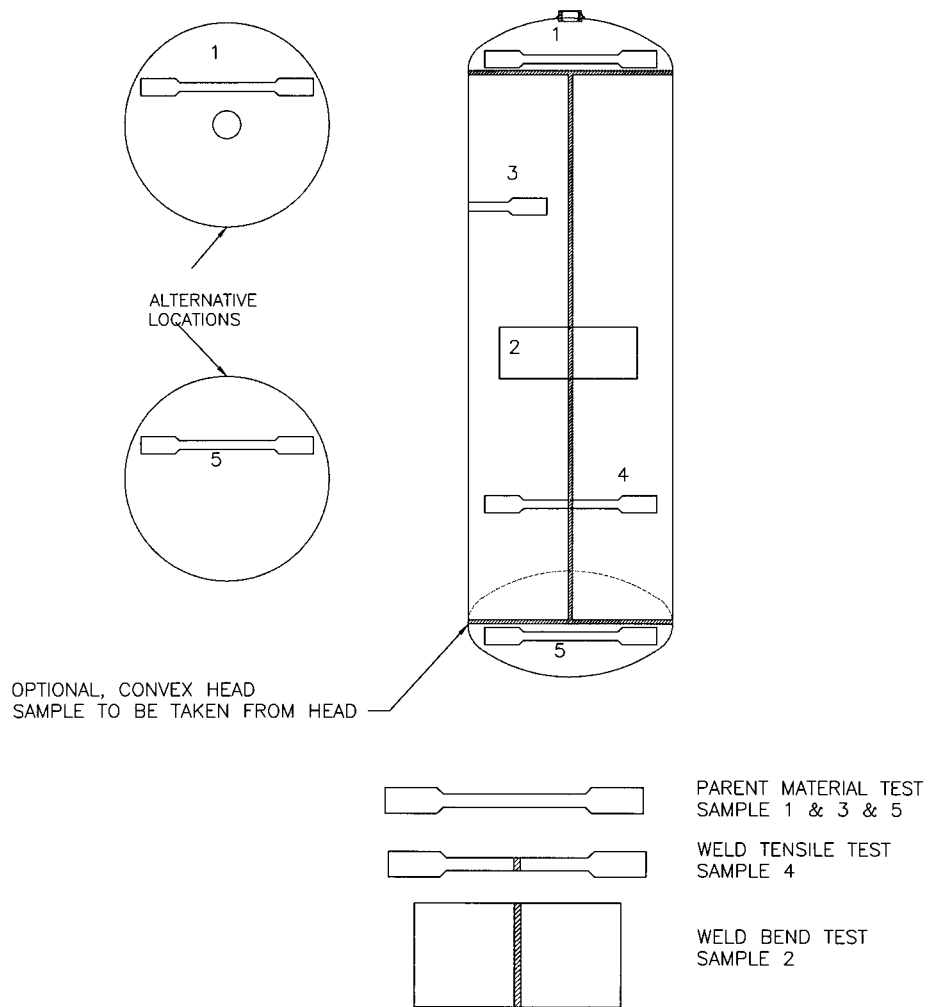
THIS FIGURE ILLUSTRATES THE PROPER TENSILE LOCATION FOR A 3 PIECE CYLINDER WITH THE HEADS HAVING STRAIGHT SIDEWALL.

FIGURE #1



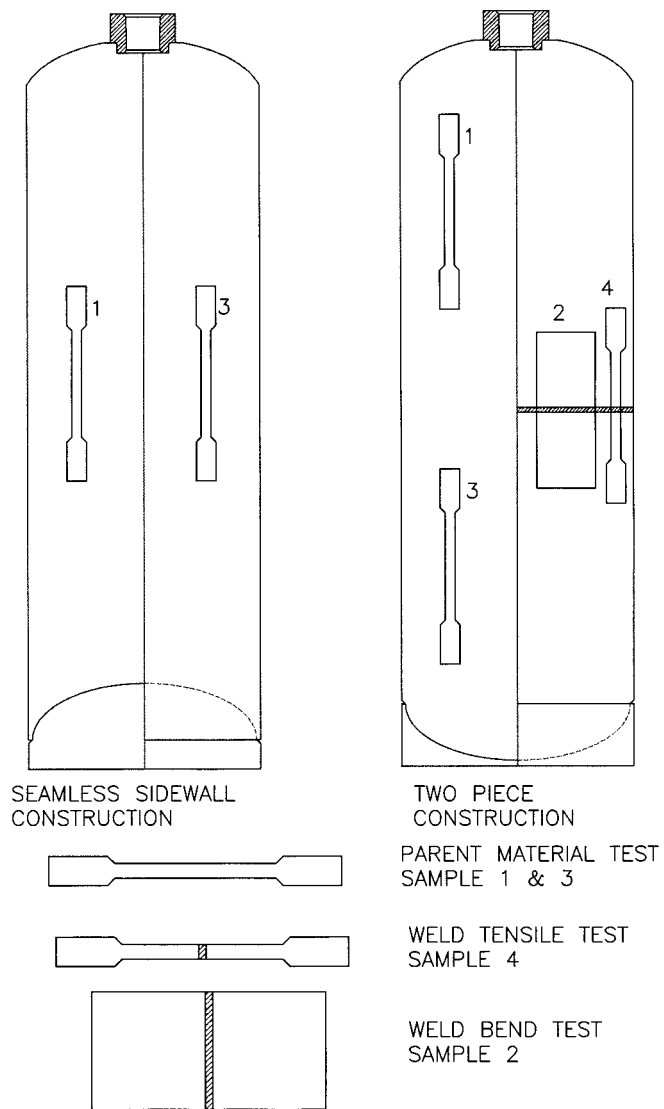
THIS FIGURE ILLUSTRATES THE PROPER TENSILE
LOCATION FOR A 2 PIECE CYLINDER WITH THE HEADS
HAVING STRAIGHT SIDEWALLS.

FIGURE #2



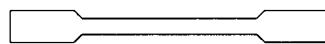
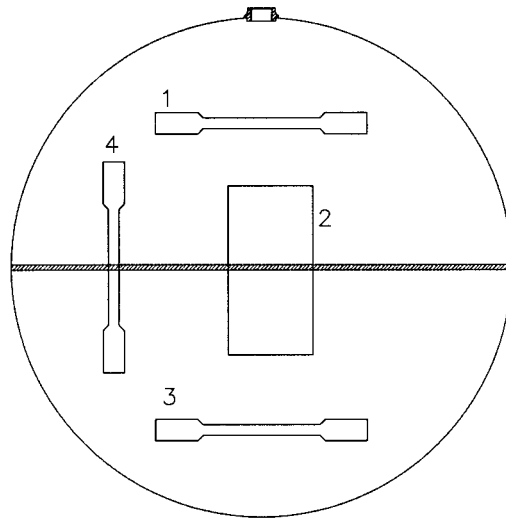
THIS FIGURE ILLUSTRATES THE PROPER TENSILE LOCATION FOR A 2 PIECE CYLINDER THAT HAVE DEEP DRAWN HEADS.

FIGURE #3

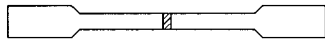


THIS FIGURE ILLUSTRATES THE PROPER TENSILE LOCATION FOR A 2 PIECE CYLINDER THAT HAVE DEEP DRAWN HEADS.

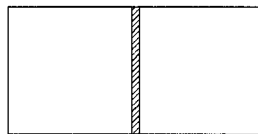
FIGURE #4



PARENT MATERIAL TEST
SAMPLE 1 & 3



WELD TENSILE TEST
SAMPLE 4



WELD BEND TEST
SAMPLE 2

THIS FIGURE ILLUSTRATES THE PROPER TENSILE
LOCATION FOR A 2 PIECE CYLINDER.

FIGURE #5

[67 FR 51654, Aug. 8, 2002]